## **Claims**

What is claimed is:

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1. A radiant heat transfer panel for engagement with a fluid conduit comprising: a formed tray;

said tray defining a thermal volume and a conduit channel;

said volume containing a thermal mass;

said channel, volume and thermal mass configured and arranged to permit heat transfer between said conduit and said thermal mass.

- 2. The radiant heat transfer panel set forth in claim 1, wherein said conduit is plastic tubing.
  - 3. The radiant heat transfer panel set forth in claim 1, wherein said tray comprises a composition selected from a group consisting of polyvinyl chloride, polyethylene, polybutylene or thermoplastic material.
- 4. The radiant heat transfer panel set forth in claim 1, wherein said tray comprises a fixture tower.
  - 5. The radiant heat transfer panel set forth in claim 1, wherein said tray includes a side gusset.
  - 6. The radiant heat transfer panel set forth in claim 1, wherein said conduit channel is a U-shaped trough.
- 7. The radiant heat transfer panel set forth in claim 1, wherein said conduit channel is cylindrical.

- 8. The radiant heat transfer panel set forth in claim 1, wherein said conduit channel comprises a linear section.
- 9. The radiant heat transfer panel set forth in claim 1, wherein said conduit channel comprises an arcuate section.
- 10. The radiant heat transfer panel set forth in claim 1, wherein said thermal mass comprises a composition selected from a group consisting of cement, mortar, ceramic, concrete or stone.
- 11. The radiant heat transfer panel set forth in claim 1, wherein said thermal mass has an outer surface and said outer surface is textured.
- 10 12. The radiant heat transfer panel set forth in claim 1, wherein said thermal mass has an outer surface and said outer surface is a finished flooring surface.
  - 13. A radiant heat transfer panel for engagement with a conduit comprising: a thermal mass;

said thermal mass having a conduit channel;

said conduit channel configured and arranged to permit heat transfer between said conduit and said thermal mass;

whereby heat radiates from said panel.

- 14. A radiant heat system comprising: multiple radiant heat transfer panels;
- each of said panels having a thermal mass and a conduit channel; a fluid conduit;

said conduit communicating with an apparatus for heating said fluid;

said multiple panels positioned adjacent each other such that said conduit extends through a series of said conduit channels;

said panels, conduit and apparatus so configured and arranged to permit heat transfer from said fluid to said thermal mass of said panel;

whereby heat radiates from said panels.

- 15. The radiant heat system set forth in claim 14, wherein said panel further comprises
  5 a formed tray.
  - 16. The radiant heat system set forth in claim 14, wherein said fluid is water or glycol.
  - 17. The radiant heat system set forth in claim 14, and further comprising an attachment spacer.
- 18. The radiant heat system set forth in claim 17, wherein said attachment spacer is wood.
  - 19. The radiant heat system set forth in claim 14, and further comprising an edge spacer.
  - 20. The radiant heat system set forth in claim 14, and further comprising a over-layer having a finished surface.
- 15 21. The radiant heat system set forth in claim 20, wherein said finished surface is a flooring surface selected from a group consisting of wood, carpet, tile or laminate.
  - 22. The radiant heat system set forth in claim 14, and further comprising an underlayer.
- 23. The radiant heat system set forth in claim 22, wherein said panel is attached to said under-layer by mechanical bond or by mechanical fastener.

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- 24. The radiant heat system set forth in claim 14, and further comprising an attachment spacer and an over-layer and wherein said over-layer is attached to said attachment spacer by mechanical fastener.
- 25. The radiant heat system set forth in claim 14, wherein said multiple panels define an outer perimeter and said outer perimeter is immediately adjacent a standing wall.
  - 26. The radiant heat system set forth in claim 14, and further comprising an edge spacer and a standing wall, and wherein said multiple panels define an outer perimeter, said wall defines an inner perimeter, and said edge spacer is between said outer perimeter and said inner perimeter.
- 10 27. The radiant heat system set forth in claim 14, wherein said panel has an outer surface and said outer surface defines a standing wall.
  - 28. The radiant heat system set forth in claim 14, wherein said panel has an outer surface and said outer surface defines a ceiling.
  - 29. A method of forming a radiant heat system comprising the steps of:
    providing an under-layer having a given area;
    providing multiple panels having a thermal mass and a conduit channel;
    providing conduit;

positioning said conduit over or under said under-layer in a predetermined pattern corresponding to said conduit channels;

- positioning said panels over or under said under-layer such that said conduit extends through at least a portion of said conduit channels of said panels.
  - 30. The method of forming a radiant heat system set forth in claim 29, and further comprising the step of attaching said panel to said under-layer.

- 31. The method of forming a radiant heat system set forth in claim 29, and further comprising the step of attaching said conduit to an apparatus for heating fluid flowing through said conduit.
- 32. The method of forming a radiant heat system set forth in claim 29, and further comprising the step of using a filler substance to fill a fault or irregularity in said underlayer.
- 33. The method of forming a radiant heat system set forth in claim 29, wherein said panels are positioned over said under-layer and further comprising the step of positioning an over-layer over said panels.
- 10 34. The method of forming a radiant heat system set forth in claim 29, and further comprising the steps of providing an attachment spacer and positioning said attachment spacer adjacent at least one of said panels.
  - 35. The method of forming a radiant heat system set forth in claim 34, and further comprising the step of attaching said attachment spacer to said under-layer.
- 15 36. The method of forming a radiant heat system set forth in claim 34, wherein said panels are positioned over said under layer and further comprising the step of providing an over-layer.
  - 37. The method of forming a radiant heat system set forth in claim 36, and further comprising the step of attaching said over-layer to said attachment spacer.